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# Titebond Quick & Thick Multi-Surface Glue

Titebond Quick & Thick Multi-Surface Glue is the thickest, fastest-drying water-based glue available for use with porous and semi-porous materials. It is ideal for wood, pottery, ceramic, stone, glass, fabrics, leather and most craft-type materials.

Titebond Quick & Thick Multi-Surface Glue provides a strong initial tack and fast speed of set, yet allows realignment of working pieces. It also develops a bond stronger than the wood itself, dries clear and is unaffected by finishes.

Download Titebond Quick & Thick Multi-Surface Glue Sheet

See Quick & Thick Video

Revised March 2016



#### **Product Features**

- 2X Faster 3X Thicker than traditional PVA glues
- Dries clear Paintable
- · Ideal for the woodshop, home and craft projects
- · Fill small cracks and gaps
- · Unaffected by finishes
- Excellent sandability on wood
- · Designed for interior projects
- Water cleanup & non-toxic
- Nonflammable No offensive odor
- · Conforms to ASTM D4236

### **Physical Properties**

Type Thixotropic polyvinyl acetate

State High-viscosity liquid

**Color** White

**Dried Film** Clear

Solids 60%

Viscosity 36,500 cps

**pH** 4.8

Calculated VOC 2.4 g/L
Weight Per Gallon 9.0 lbs.

Chalk Temperature Approximately 50°F.

Flashpoint > 200°F.

Freeze/thaw Stability Stable up to 2 cycles

Storage Life 24 months in tightly closed containers at 75°F.

\*Chalk temperature indicates the lowest recommended temperature at which the glue, air and materials can be during application, to assure a good bond.

#### **Application Guidelines**

Application Temperature Above 50°F.

Open Assembly Time 3-5 minutes (70°F./50%RH)

Total Assembly Time 10-15 minutes (70°F./50%RH)

Minimum Required Spread Approximately 6 mils or 250 square feet per gallon

**Required Clamping Pressure** Enough to bring joints tightly together (generally, 100-150 psi for soft woods, 125-175 psi for medium woods and 175-250 psi for hardwoods)

**Method of Application** Plastic bottles for fine applications; glue may also be spread with a roller, speader or brush. **Cleanup** Damp cloth while glue is wet. Scrape off and sand dried excess.

#### Limitations

Titebond Quick & Thick Multi-Surface Glue is not recommended for exterior use or where moisture is likely. For exterior applications, use Titebond III Ultimate Wood Glue or Titebond II Premium Wood Glue. Not for structural or load bearing applications. Not recommended for photos, washable wearables, metals, plastics or rubber. Do not use when temperature, glue or materials are below 50°F. Freezing may not affect the function of the product but may cause it to thicken. Agitation should restore product to original form. Read SDS before use. For wood, sand glued area thoroughly before staining. Store at room temperature. **KEEP FROM FREEZING. KEEP OUT OF THE REACH OF CHILDREN.** 

#### **Caution Statements**

No caution information is needed. Please refer to the Safety Data Sheet for further information.

## **Ordering Information**

Part No. Size Weight UPC Case UPC Units Per Package Packages Per Pallet

2403 8 Oz. Bottle 7.26 037083024036 10037083024033 12 160

**Important Notice:** Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws and/or patents covering any material or use.

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